INDEX				
SHEET NO.	SUBJECT			
1	Midwest Guardrail System Assembly Index and General Notes			
2 - 5	Midwest Guardrail System Assembly			
6 - 7	Midwest Guardrail System Assembly, Omitted Post			
8 - 9	Midwest Guardrail System Assembly, Long-Span			
10	Midwest Guardrail System Assembly, Structure Top-Mounted Post			
11	Midwest Guardrail System Assembly, Guardrail Transition with Curb			
12	Midwest Guardrail System Assembly, Guardrail Transition without Curb			
13 - 15	Midwest Guardrail System Assembly, Guardrail Transition			
16	Midwest Guardrail System Assembly, Height Transition			
17 - 22	Midwest Guardrail System Assembly, Cable Terminal Anchor System			
23	Midwest Guardrail System Assembly, Working Width			

GENERAL NOTES:

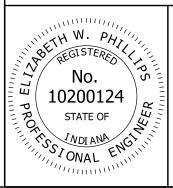
- 1. The Midwest Guardrail System (MGS) is a steel or timber post w-beam guardrail semi-rigid longitudinal barrier system. The standard post length for MGS w-beam guardrail shall be 6 ft, unless noted otherwise.
- 2. MGS w-beam guardrail, omitted post, long-span, structure top-mount, guardrail transition, and cable terminal anchor are MASH TL-3 compliant.
- 3. Steel guardrail post W 6 x 8.5 may be substituted for W 6 x 9.

INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY INDEX AND GENERAL NOTES

SEPTEMBER 2018

STANDARD DRAWING NO. E 601-MGSA-01

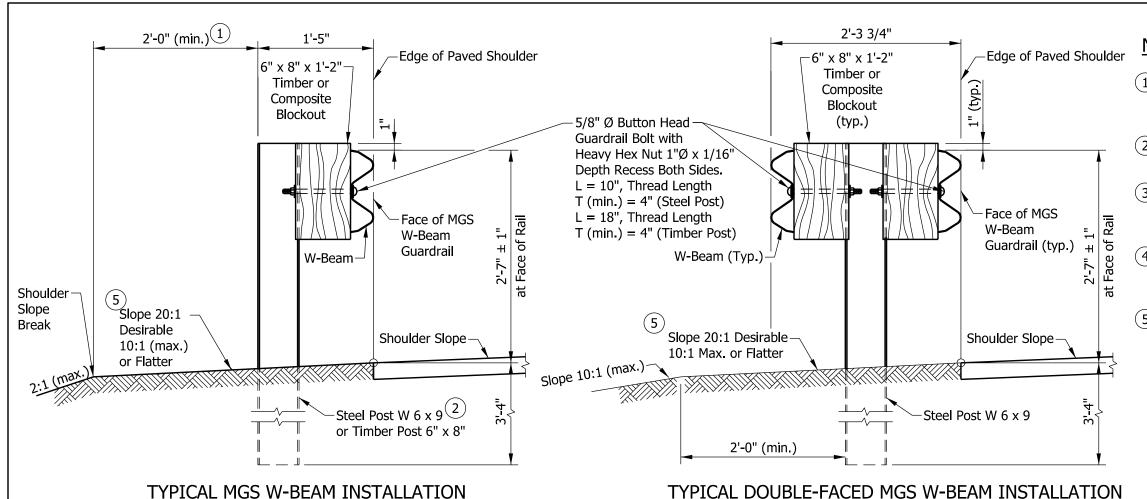


/s/Elizabeth W. Phillips
DESIGN STANDARDS ENGINEER

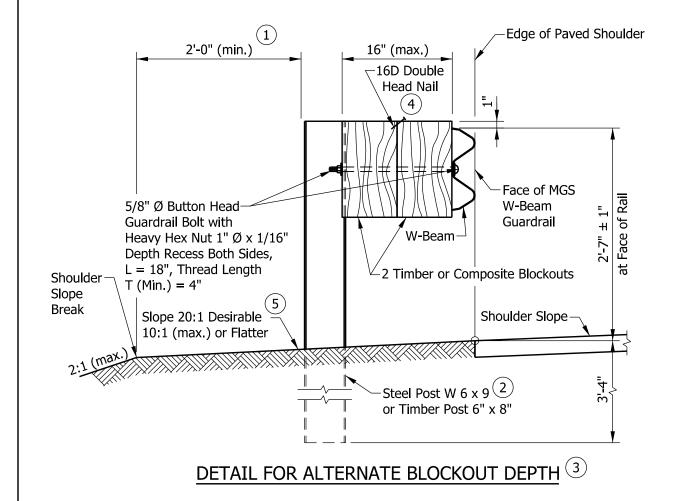
03/20/18 DATE

/s/John Leckie
CHIEF ENGINEER

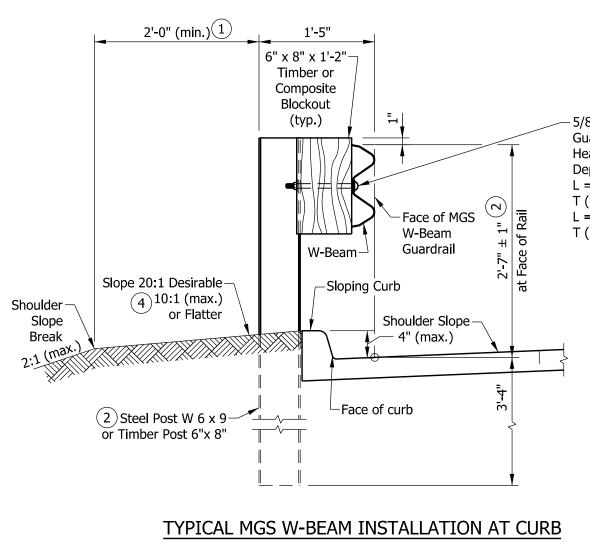
04/25/18 DATE



- 1) Where the distance from back of post to shoulder slope break is less than 2 ft, the working width shall be adjusted. See Standard Drawing E 601-MGSA-23.
- 2) Timber and steel posts shall not be intermixed. See Standard Drawing E 601-MGSA-04 for post details.
- (3) Blockouts of 12 in. or 16 in. depth may be utilized to increase the post offset. There is no limit to the number of posts that can have additional blockouts up to a 16 in. depth.
- 4 Where two timber blockouts are installed, one 16D galvanized double head nail shall be centered at the back of the blockout and driven into the adjacent blockout to limit rotation.
- (5) The post shall not be encased with asphalt, concrete, or riprap.

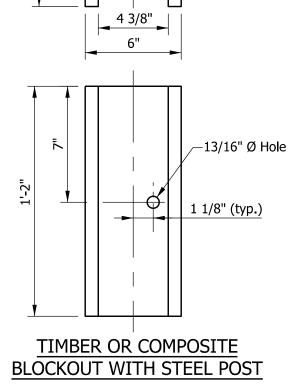


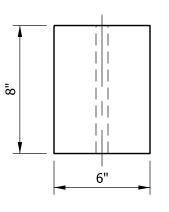
INDIANA DEPARTMENT OF TRANSPORTATION MIDWEST GUARDRAIL SYSTEM **ASSEMBLY** SEPTEMBER 2018 E 601-MGSA-02 STANDARD DRAWING NO. NO. /s/Elizabeth W. Phillips 03/20/18 DESIGN STANDARDS ENGINEER DATE 10200124 STATE OF STA 04/25/18 /s/ John Leckie SSTONAL EN CHIEF ENGINEER

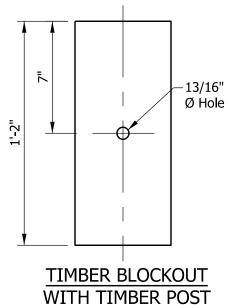


-5/8" Ø Button Head Guardrail Bolt with Heavy Hex Nut 1"Ø x 1/16" Depth Recess Both Sides. L = 10", Thread Length T (Min.) = 4" (Steel Post) L = 18", Thread Length T (min.) = 4" (Timber Post)

7 1,







NOTES:

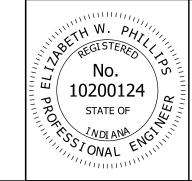
- 1) Where the distance from back of post to shoulder slope break is less than 2 ft, the working width shall be adjusted. See Standard Drawing E 601-MGSA-23.
- 2 Timber and steel posts shall not be intermixed. See Standard Drawing E 601-MGSA-04 for post details.
- 3. Blockouts of 12 in. or 16 in. depth may be utilized to increase the post offset. There is no limit to the number of posts that can have additional blockouts up to a 16 in. depth.
- (4) The post shall not be encased with asphalt, concrete, or riprap.

INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY

SEPTEMBER 2018

STANDARD DRAWING NO. E 601-MGSA-03

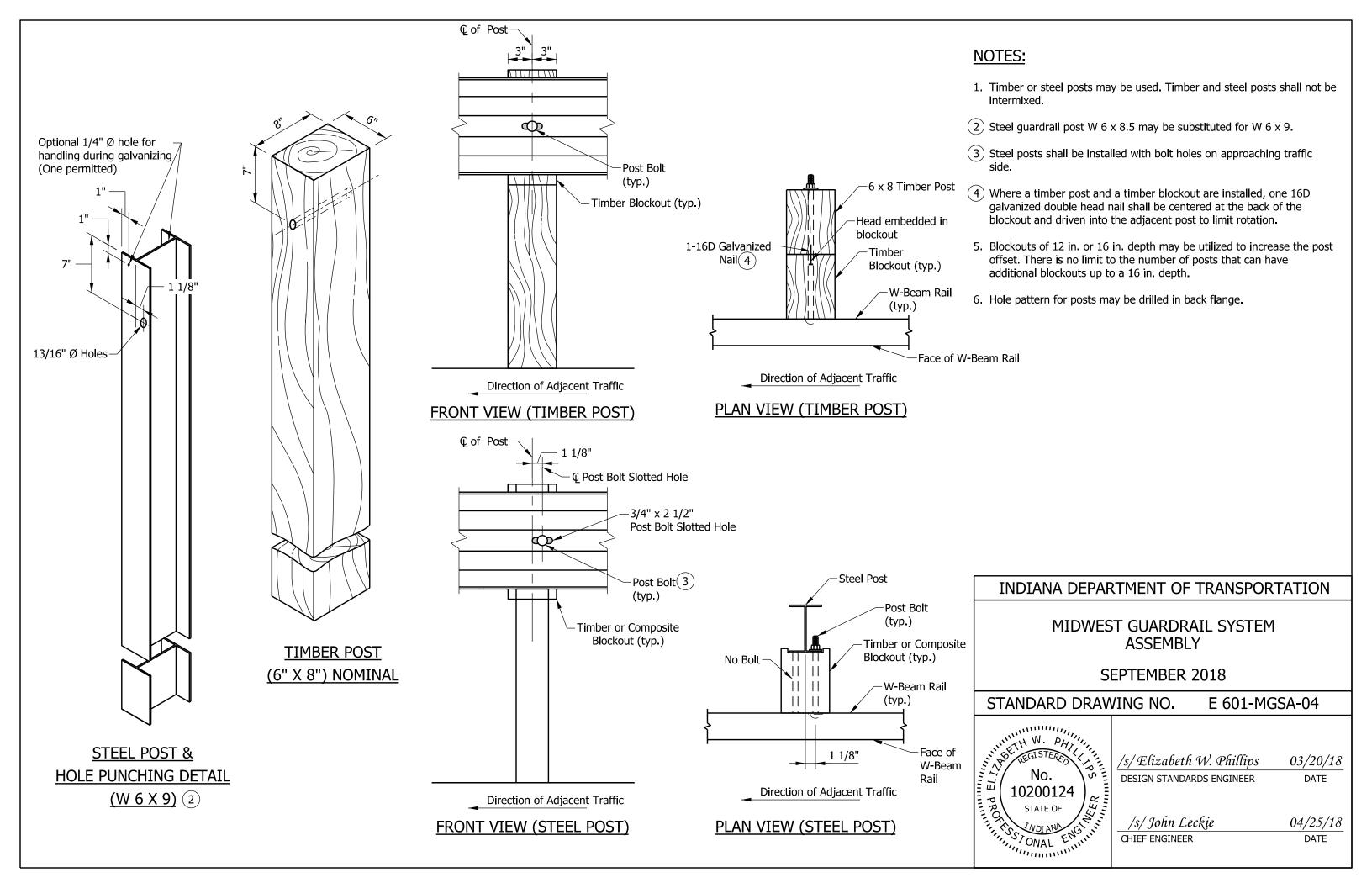


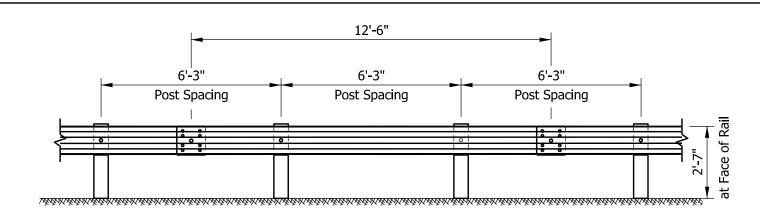
/s/Elizabeth W. Phillips

DESIGN STANDARDS ENGINEER

03/20/18

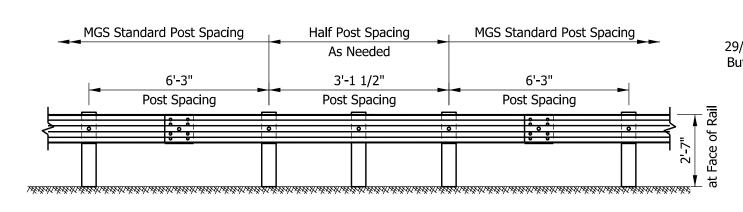
DATE





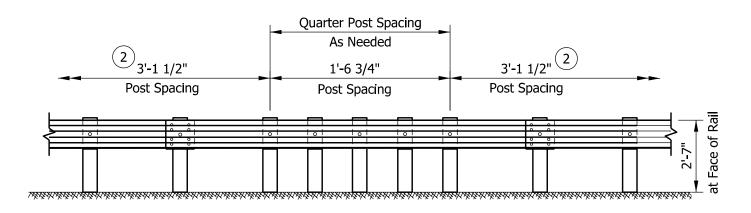
ELEVATION VIEW

MGS W-BEAM STANDARD POST SPACING, 6'-3"



ELEVATION VIEW

MGS W-BEAM HALF POST SPACING, 3'-1 1/2"

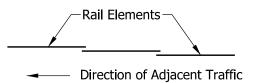


ELEVATION VIEW

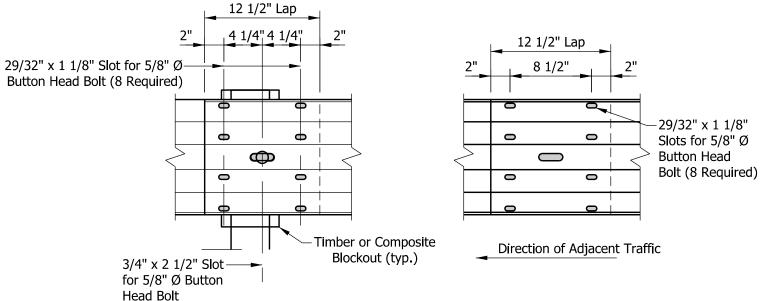
MGS W-BEAM QUARTER POST SPACING, 1'-6 3/4"

NOTES:

- 1. Splice locations shall be as shown.
- 2 A minimum of 25 ft of MGS w-beam half post spacing shall be installed on the approach and departure ends of the quarter post spacing.



LAPPING PROCEDURE



POST SPLICE DETAIL

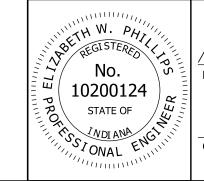
MID-SPAN SPLICE DETAIL

INDIANA DEPARTMENT OF TRANSPORTATION

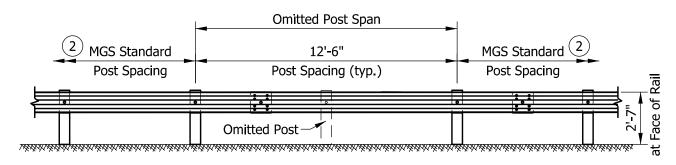
MIDWEST GUARDRAIL SYSTEM ASSEMBLY

SEPTEMBER 2018

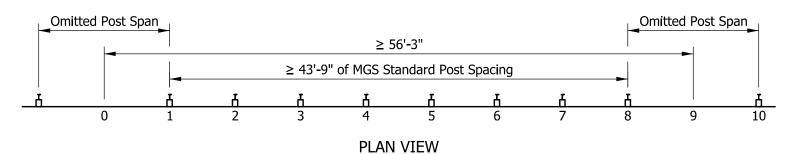
STANDARD DRAWING NO. E 601-MGSA-05



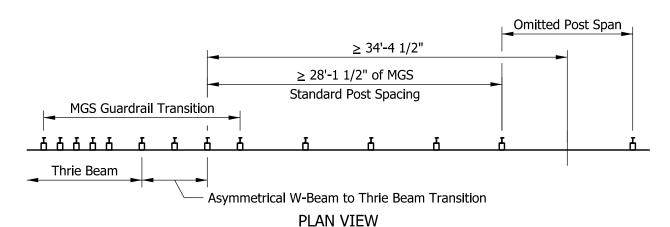
/s/Elizabeth W. Phillips 03/20/18
DESIGN STANDARDS ENGINEER DATE



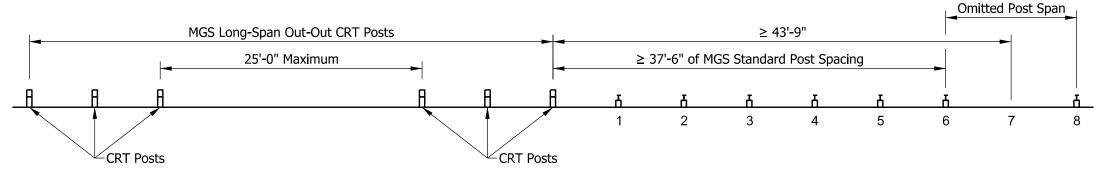
ELEVATION VIEW MGS W-BEAM OMITTED POST



MINIMUM DISTANCE BETWEEN OMITTED POSTS



MINIMUM DISTANCE BETWEEN OMITTED POST AND MGS GUARDRAIL TRANSITION



PLAN VIEW MINIMUM DISTANCE BETWEEN OMITTED POST AND MGS LONG-SPAN OUTER CRT POST

NOTES:

- 1. A single post may be omitted within an MGS w-beam guardrail run.
- (2) Where a post is omitted, a minimum length of MGS standard post spacing guardrail shall be installed as shown.
- 3. An MGS w-beam guardrail run containing an omitted post shall not be installed adjacent to curb.

INDIANA DEPARTMENT OF TRANSPORTATION MIDWEST GUARDRAIL SYSTEM ASSEMBLY, OMITTED POST SEPTEMBER 2018 STANDARD DRAWING NO. E 601-MGSA-06 NO. 03/20/18 /s/Elizabeth W. Phillips

10200124

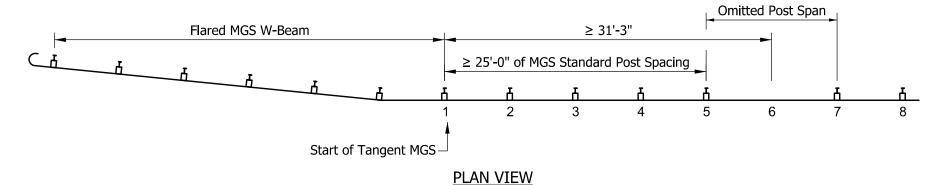
STATE OF STA

DESIGN STANDARDS ENGINEER

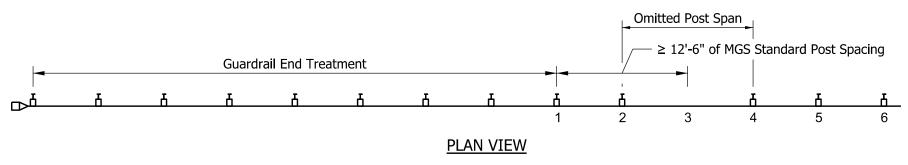
/s/ John Leckie CHIEF ENGINEER

DATE

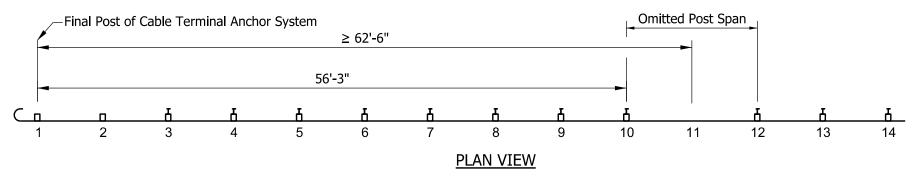
04/25/18



MINIMUM DISTANCE BETWEEN OMITTED POST AND FLARED MGS W-BEAM



MINIMUM DISTANCE BETWEEN OMITTED POST AND GUARDRAIL END TREATMENT



MINIMUM DISTANCE BETWEEN OMITTED POST AND MGS CABLE TERMINAL ANCHOR SYSTEM

NOTES:

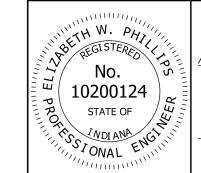
- 1. A single post may be omitted within an MGS w-beam guardrail run. See Standard Drawing E 601-MGSA-06
- 2. Where a post is omitted, a minimum length of MGS standard post spacing guardrail shall be installed as shown.
- 3. An MGS w-beam guardrail run containing an omitted post shall not be installed adjacent to curb.

INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY, OMITTED POST

SEPTEMBER 2018

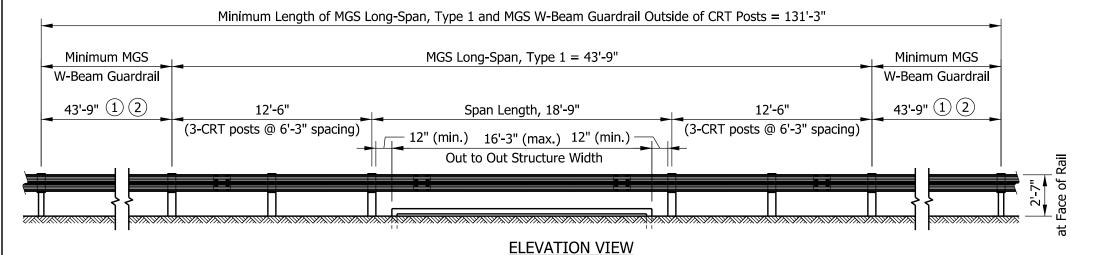
STANDARD DRAWING NO. E 601-MGSA-07



/s/ Elizabeth W. Phillips
DESIGN STANDARDS ENGINEER

03/20/18

DATE



INSTALLATION TYPE 1 (2 POSTS OMITTED)

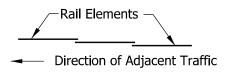
Minimum Length of MGS Long-Span, Type 2 and MGS W-Beam Guardrail Outside of CRT Posts = 150'-0" Minimum MGS Minimum MGS MGS Long-Span, Type 2 = 50'-0"W-Beam Guardrail W-Beam Guardrail 50'-0" (1) (2) 50'-0" (1) (2) 12'-6" Span Length, 25'-0" 12'-6" (3-CRT posts @ 6'-3" spacing) (3-CRT posts @ 6'-3" spacing) 12" (min.) 12" (min.) -22'-6" (max.) Out to Out Structure Width

ELEVATION VIEW

INSTALLATION TYPE 2 (3 POSTS OMITTED)

NOTES:

- (1) A minimum length of MGS w-beam guardrail shall be installed on the approach and departure ends of the outermost CRT posts. This length may include the length of a quardrail end treatment, cable terminal anchor, or transition.
- (2) A minimum of 62 ft 6 in. of tangent MGS w-beam guardrail shall be installed between the outermost CRT post and the beginning of any flared guardrail section.
- 3. An MGS w-beam guardrail run containing MGS Long-Span shall not be installed adjacent to curb.
- 4. See Standard Drawing E 601-MGSA-06 for one omitted post, span length 12 ft 6 in.



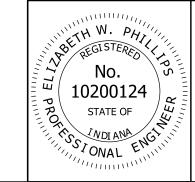
LAPPING PROCEDURE

INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY, LONG-SPAN

SEPTEMBER 2018

STANDARD DRAWING NO. E 601-MGSA-08



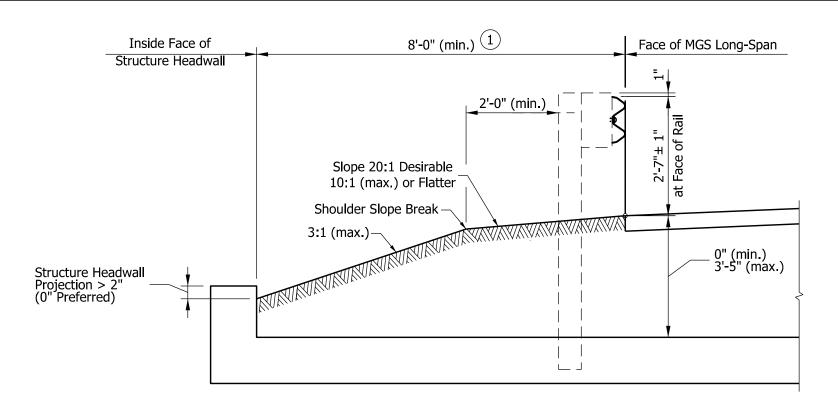
/s/Elizabeth W. Phillips DESIGN STANDARDS ENGINEER

04/25/18 /s/ John Leckie

03/20/18

DATE

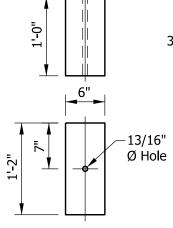
CHIEF ENGINEER DATE



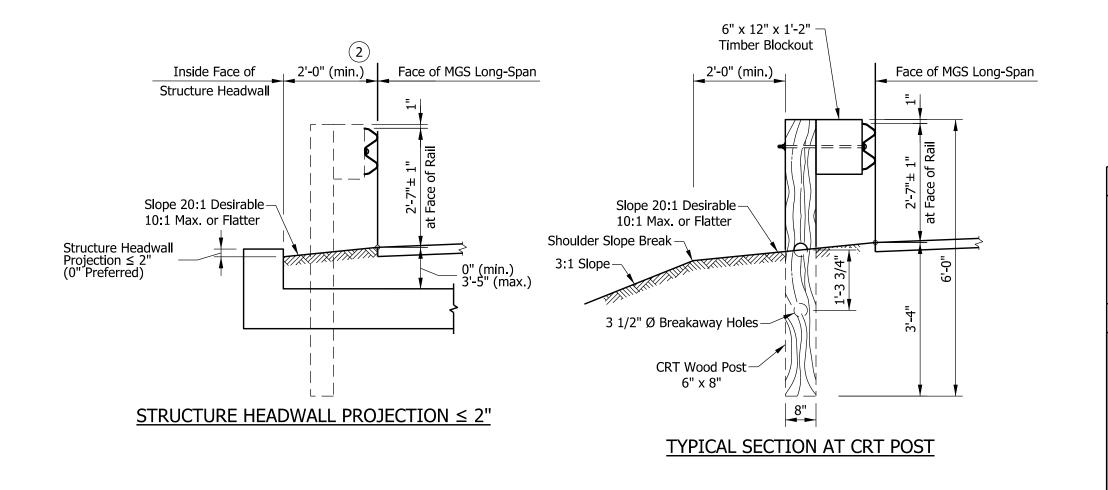
STRUCTURE HEADWALL PROJECTION > 2"

NOTES:

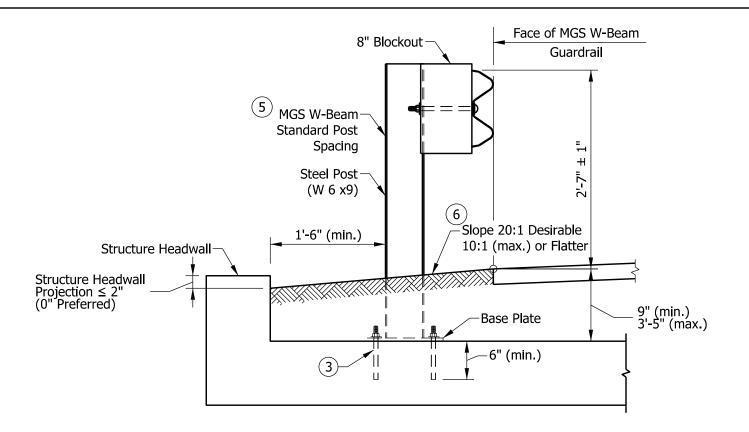
- (1) Where the structure headwall projection is greater than 2 in. above the grade, the inside face of the headwall shall be a minimum of 8 ft from the face of MGS Long-Span.
- 2 Where the structure headwall projection is 2 in. or less above the grade, the inside face of the headwall shall be a minimum of 2 ft from the face of MGS Long-Span.
- 3. MGS Long-Span shall not be installed adjacent to curb.



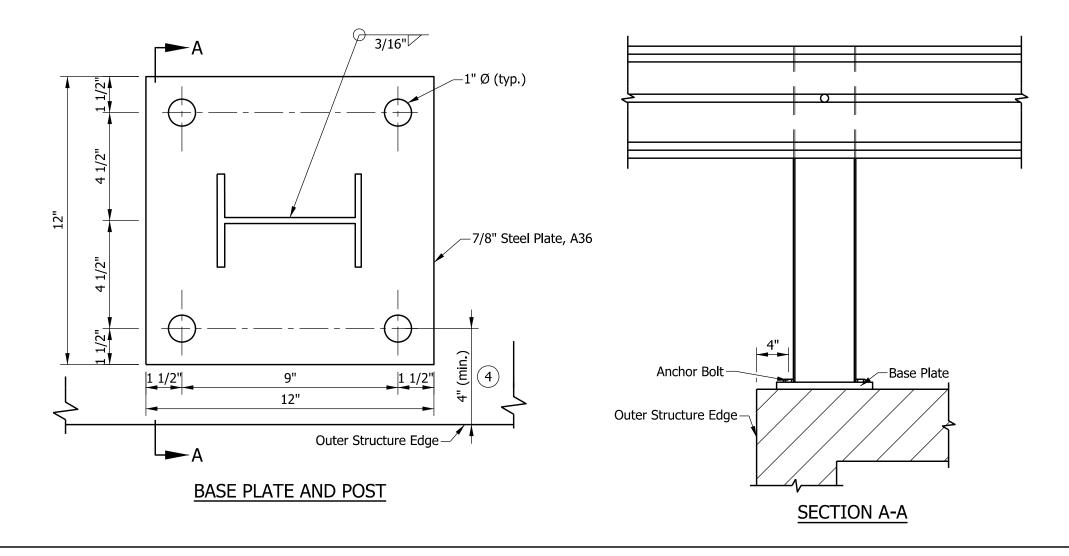
TIMBER BLOCKOUT WITH CRT POST



INDIANA DEPARTMENT OF TRANSPORTATION MIDWEST GUARDRAIL SYSTEM ASSEMBLY, LONG-SPAN SEPTEMBER 2018 STANDARD DRAWING NO. E 601-MGSA-09 NO. /s/Elizabeth W. Phillips 03/20/18 DESIGN STANDARDS ENGINEER DATE STATE OF STA 04/25/18 /s/ John Leckie STONAL EN CHIEF ENGINEER DATE



TYPICAL SECTION



NOTES:

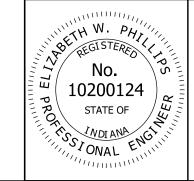
- 1. A top-mounted post shall not be installed on an arch-topped or true-arch structure.
- 2. Top-mounted post shall be spaced in accordance with standard MGS w-beam guardrail post spacing. See Standard Drawing E 601-MGSA-05.
- (3) The anchor bolt shall be 7/8 in. dia. rod, cut off to 8 1/2 in. length, with washer and nut, galvanized. The minimum embedment shall be 6 in. The anchor bolt shall be installed using Hilti RE500 Epoxy Anchoring System.
- (4) The center of the anchor bolt shall be installed a minimum of 4 in. from the outer structure edge.
- (5) The top of the post may be field cut to adjust the length. Where the post is field cut, drill holes at appropriate locations. All cut and hole surfaces shall receive a galvanized coating.
- (6) The post shall not be encased with asphalt, concrete, or riprap.

INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY, STRUCTURE TOP-MOUNTED **POST**

SEPTEMBER 2018

STANDARD DRAWING NO. E 601-MGSA-10



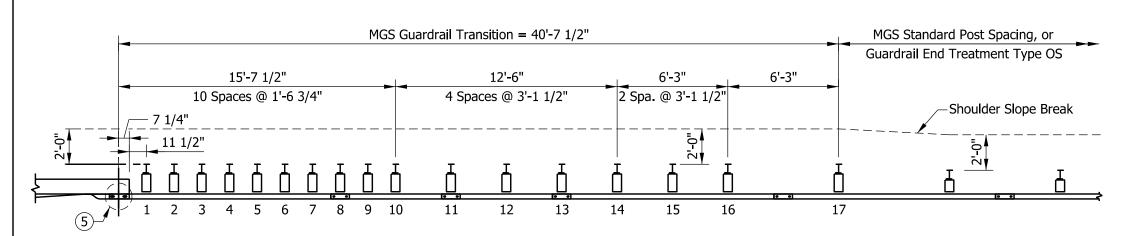
/s/Elizabeth W. Phillips DESIGN STANDARDS ENGINEER

/s/ John Leckie 04/25/18 DATE

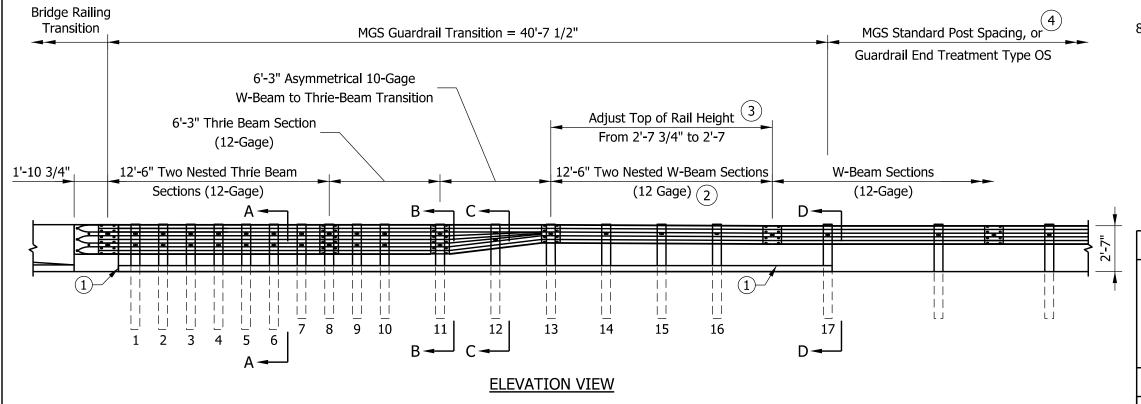
03/20/18

DATE

CHIEF ENGINEER



PLAN VIEW



MGS GUARDRAIL TRANSITION

NOTES:

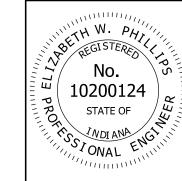
- (1) Optional 4 in. sloping curb only. See Standard Drawing E 605-CCCG-01 or 605-CCIN-01. Where curb is present it shall extend the length of the transition to post 17. The face of curb shall not project beyond the face of w-beam or thrie-beam guardrail.
- (2) Where curb is not present, a single w-beam section may be installed instead of a nested section. See Standard Drawing E 601-MGSA-12 for guardrail transition without curb.
- (3) Guardrail mounting height at bridge railing transition shall be 2 ft 7 3/4 in. Adjust guardrail mounting height down to 2 ft 7 in.
- (4) A minimum of 12 ft 6 in. of tangent MGS w-beam guardrail shall be installed beyond the MGS guardrail transition limits and the beginning of any flared quardrail section.
- (5) See Standard Drawing E 601-MGSA-13 for lap detail.
- 6. See Standard Drawing Series E 601-TBGC for Thrie-Beam Guardrail Components.
- 7. See Standard Drawing E 601-MGSA-14 through -15 for post and blockout details and section views.
- 8. See Standard Drawing E 706-CBRT-04 for bridge railing attachment

INDIANA DEPARTMENT OF TRANSPORTATION

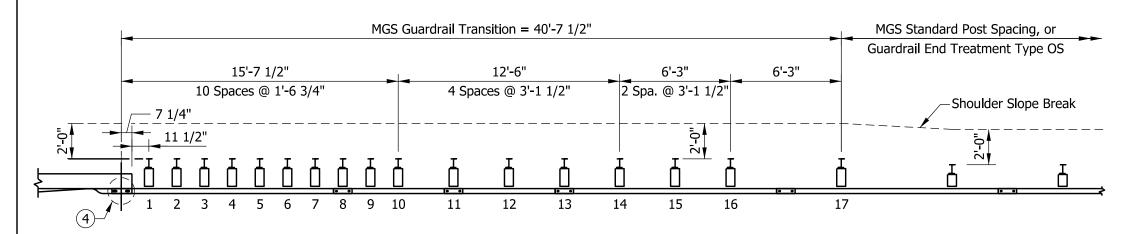
MIDWEST GUARDRAIL SYSTEM ASSEMBLY, **GUARDRAIL TRANSITION WITH CURB**

SEPTEMBER 2018

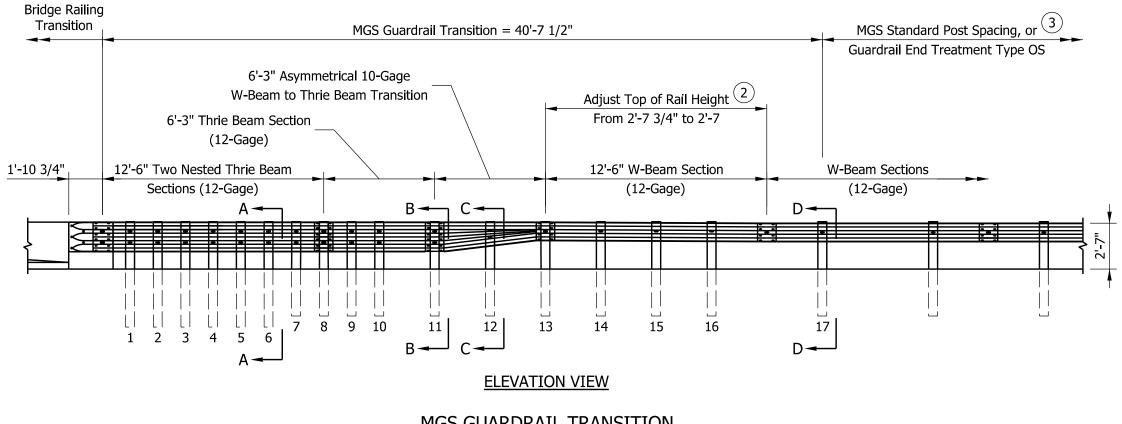
STANDARD DRAWING NO. E 601-MGSA-11



/s/Elizabeth W. Phillips 03/20/18 DESIGN STANDARDS ENGINEER DATE



PLAN VIEW



MGS GUARDRAIL TRANSITION

NOTES:

- 1. Where a curb is present, details on Standard Drawing E 601-MGSA-11 quardrail transition with curb shall apply.
- (2) Guardrail mounting height at bridge railing transition is 2 ft 7 3/4 in. Adjust guardrail mounting height down to 2 ft 7 in.
- (3) A minimum of 12 ft 6 in. of tangent MGS w-beam guardrail shall be installed beyond the MGS guardrail transition limits and the beginning of any flared quardrail section.
- (4) See Standard Drawing E 601-MGSA-13 for lap detail.
- 5. See Standard Drawing Series E 601-TBGC for Thrie-Beam Guardrail Components.
- 6. See Standard Drawing E 601-MGSA-14 through -15 for post and blockout details and section views.
- 7. See Standard Drawing E 706-CBRT-04 for bridge railing attachment

INDIANA DEPARTMENT OF TRANSPORTATION

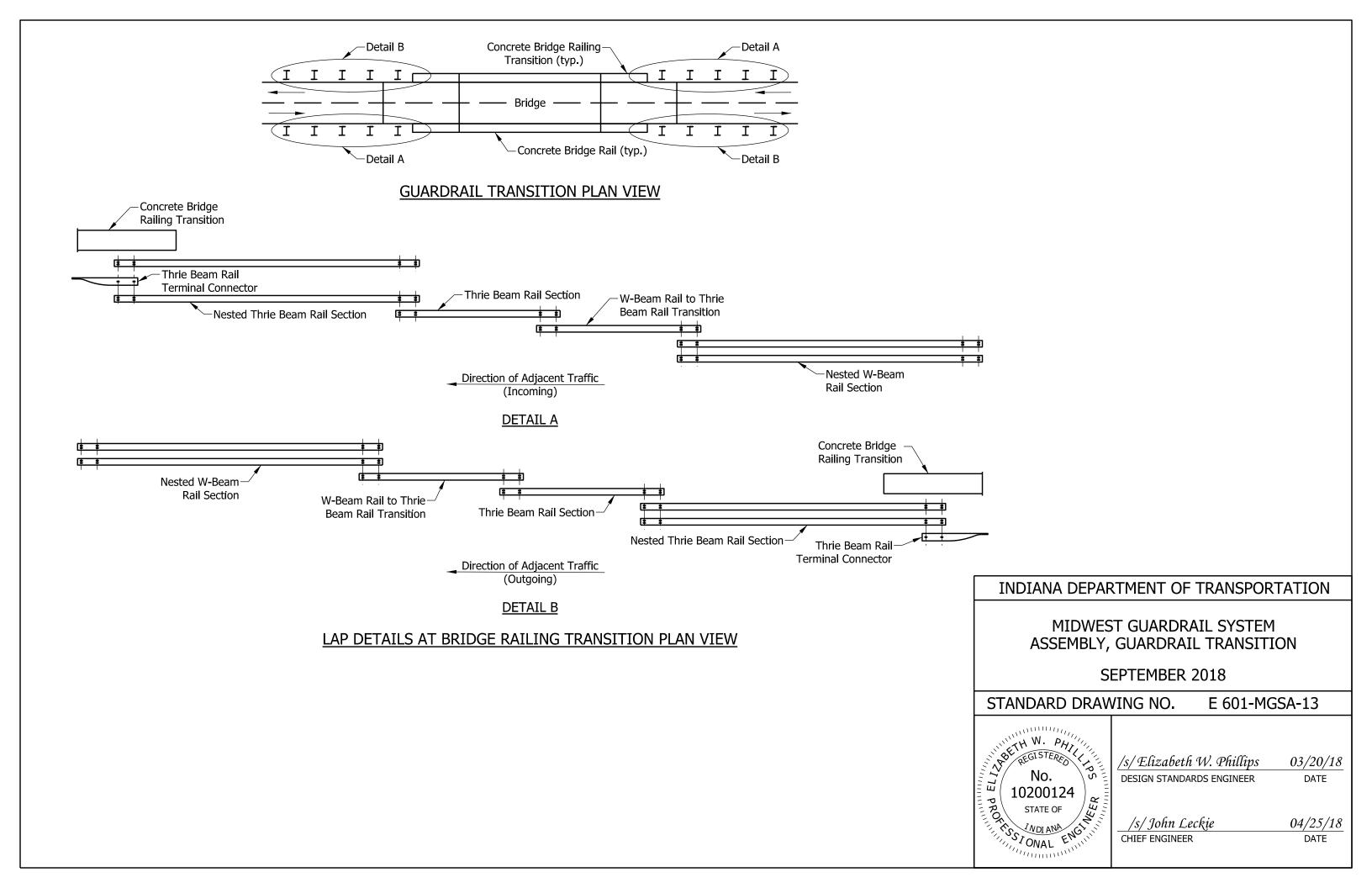
MIDWEST GUARDRAIL SYSTEM ASSEMBLY, **GUARDRAIL TRANSITION WITHOUT CURB**

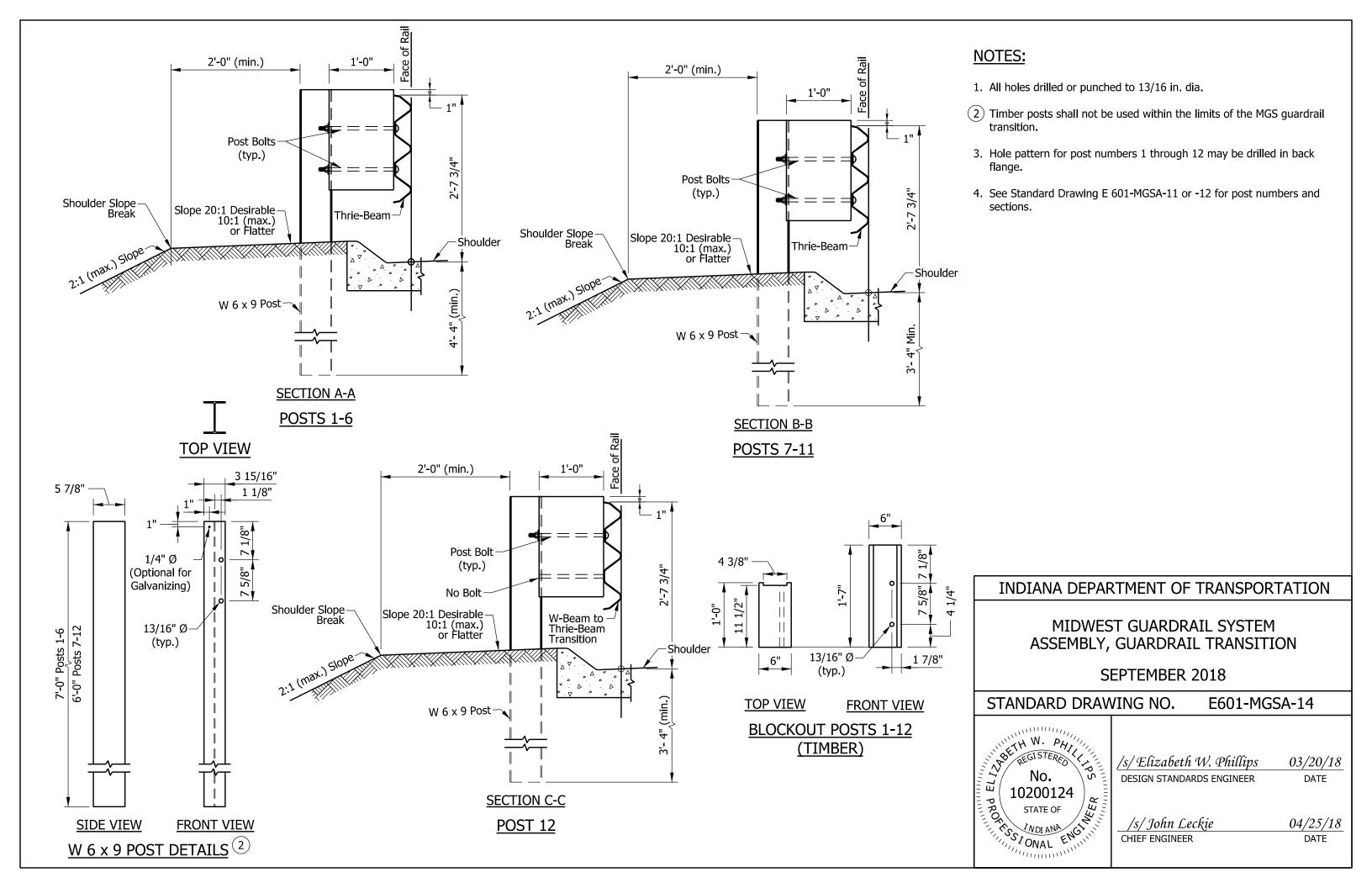
SEPTEMBER 2018

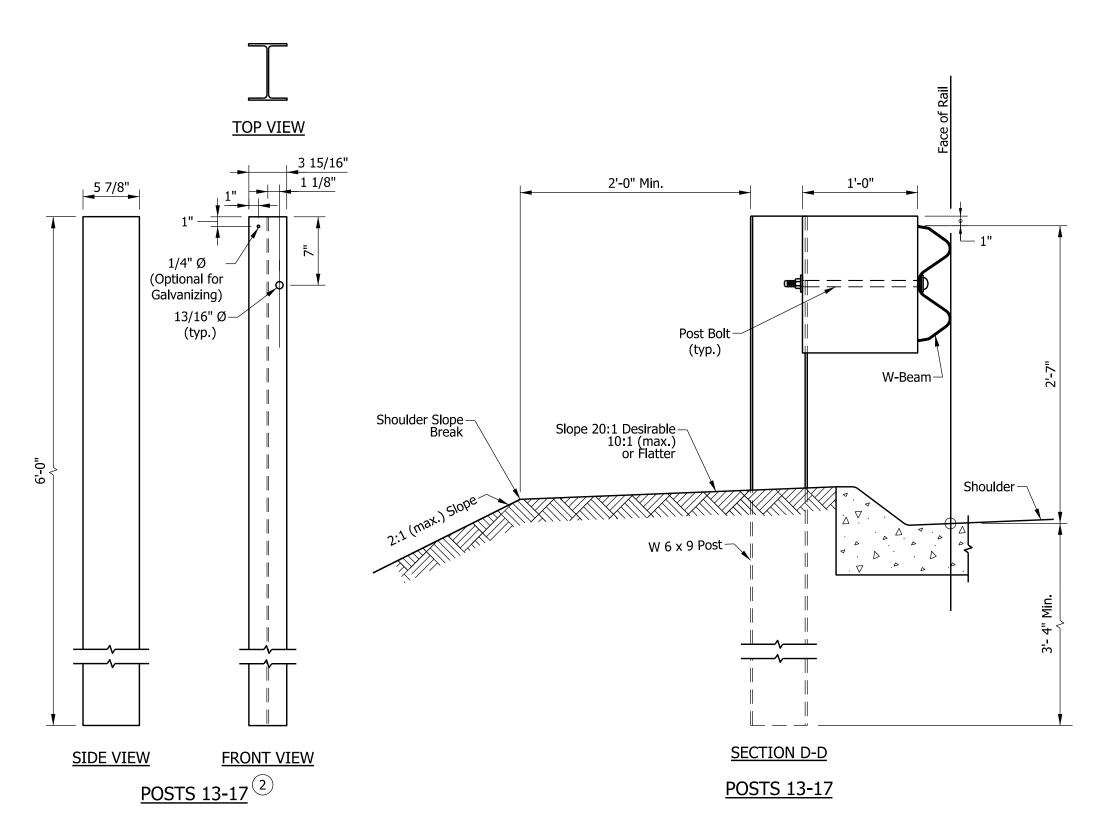
STANDARD DRAWING NO. E 601-MGSA-12



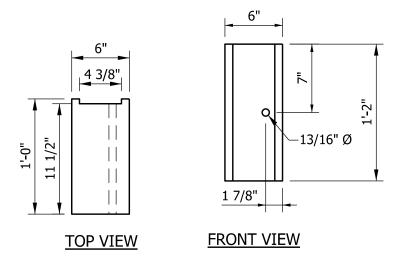
/s/Elizabeth W. Phillips 03/20/18 DESIGN STANDARDS ENGINEER DATE







- 1. All holes drilled or punched to 13/16 in. dia.
- 2 Timber posts shall not be used within the limits of the MGS guardrail transition.
- 3. Hole pattern for post numbers 13 through 17 may be drilled in back flange.
- 4. See Standard Drawing E 601-MGSA-11 or -12 for post numbers and sections.



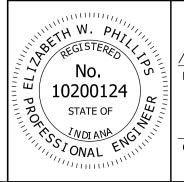
BLOCKOUT POSTS 13-17 (TIMBER)

INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY, GUARDRAIL TRANSITION

SEPTEMBER 2018

STANDARD DRAWING NO. E 601-MGSA-15



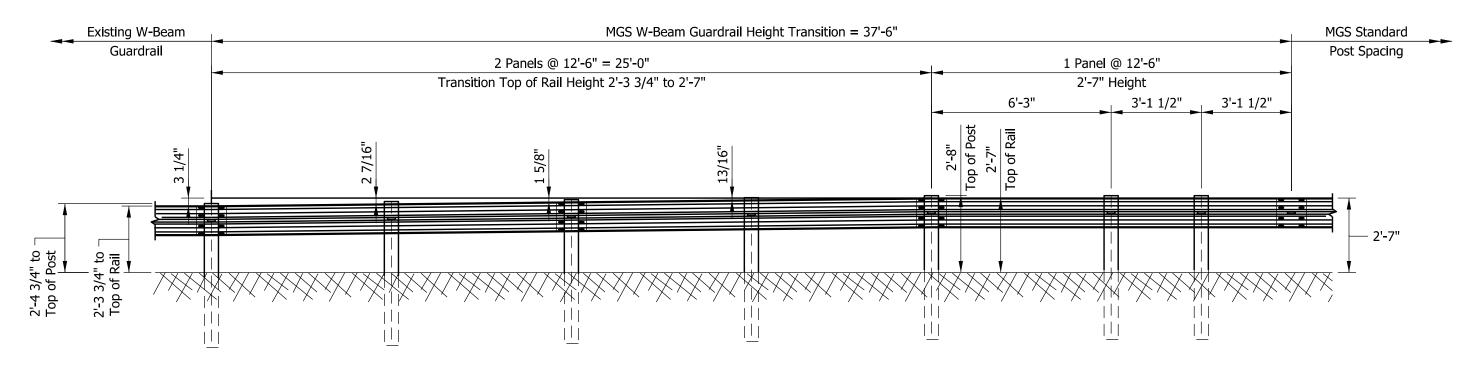
/s/Elizabeth W. Phillips
DESIGN STANDARDS ENGINEER

/s/ John Leckie 04/25/18
CHIEF ENGINEER DATE

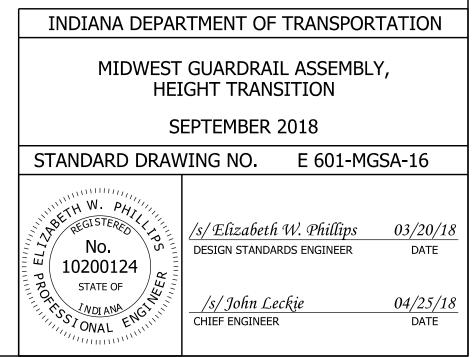
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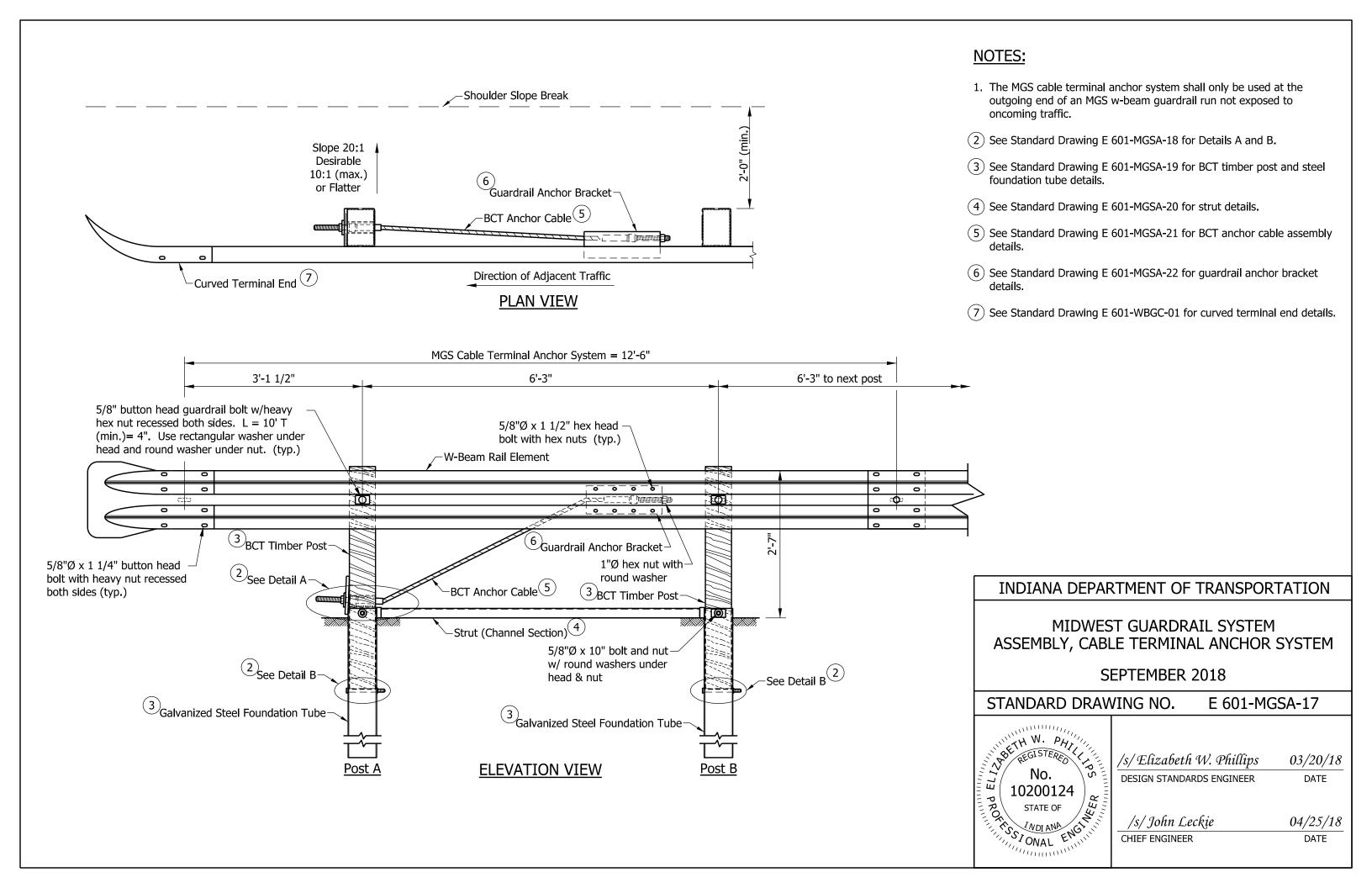
DATE

1. Where rub-rail is present on existing w-beam guardrail, the channel shall be cut and repositioned behind the flange.

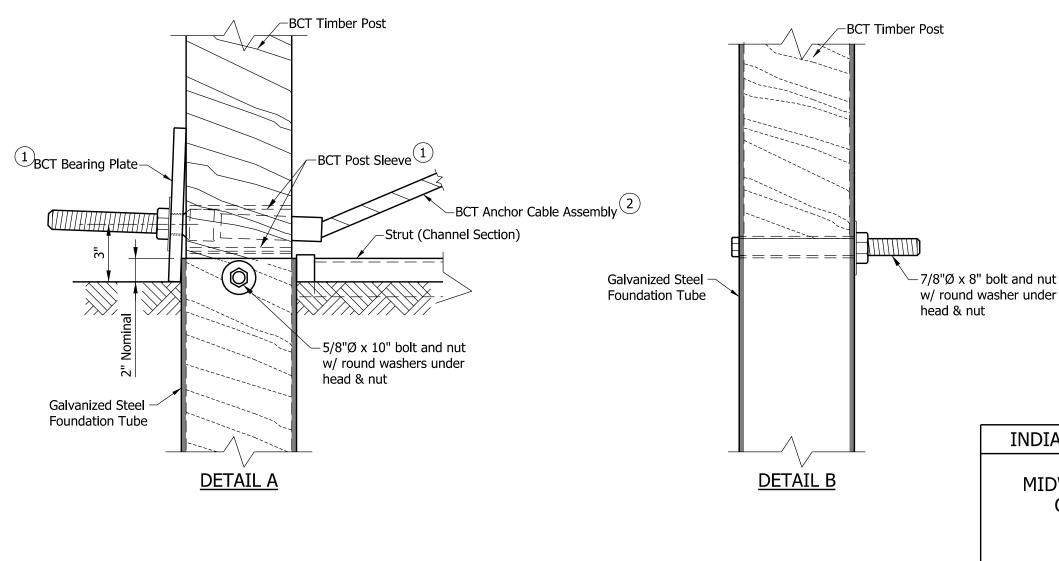


ELEVATION VIEW





- (1) See Standard Drawing E 601-MGSA-21 for BCT post sleeve and BCT bearing plate details.
- (2) See Standard Drawing E 601-MGSA-21 for BCT anchor cable assembly

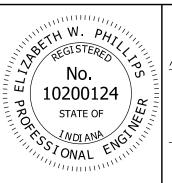


INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY, CABLE TERMINAL ANCHOR SYSTEM

SEPTEMBER 2018

STANDARD DRAWING NO. E 601-MGSA-18

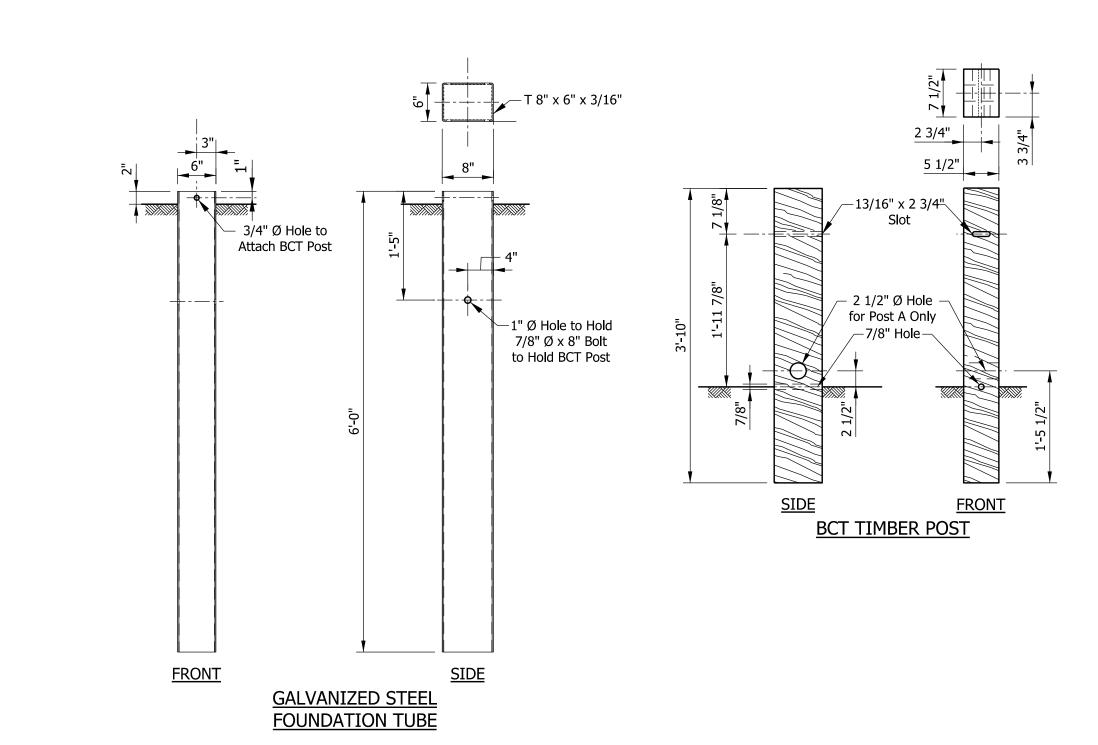


/s/ Elizabeth W. Phillips 03/20/18

DESIGN STANDARDS ENGINEER

/s/ John Leckie 04/25/18 CHIEF ENGINEER

DATE

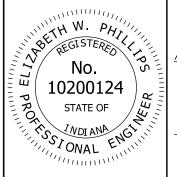


INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY, CABLE TERMINAL ANCHOR SYSTEM

SEPTEMBER 2018

STANDARD DRAWING NO. E 601-MGSA-19

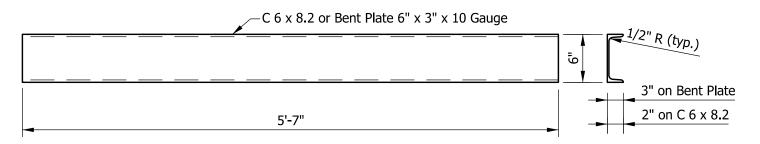


/s/Elizabeth W. Phillips
DESIGN STANDARDS ENGINEER

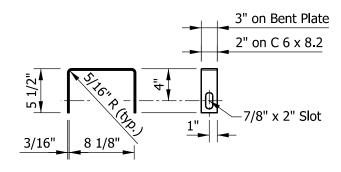
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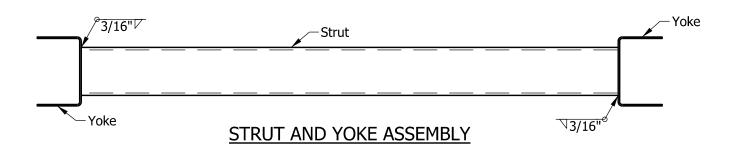
DATE



STRUT DETAILS



YOKE DETAILS (2 Required)



INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL ASSEMBLY, CABLE TERMINAL ANCHOR SYSTEM

SEPTEMBER 2018

STANDARD DRAWING NO. E 601-MGSA-20



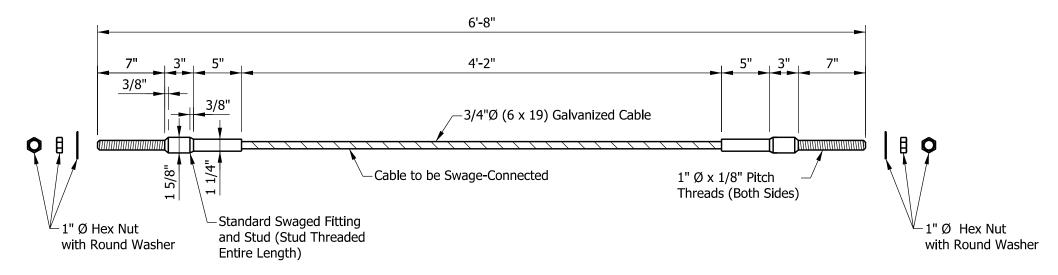
/s/Elizabeth W. Phillips
DESIGN STANDARDS ENGINEER

/s/ John Leckie 04/25/18

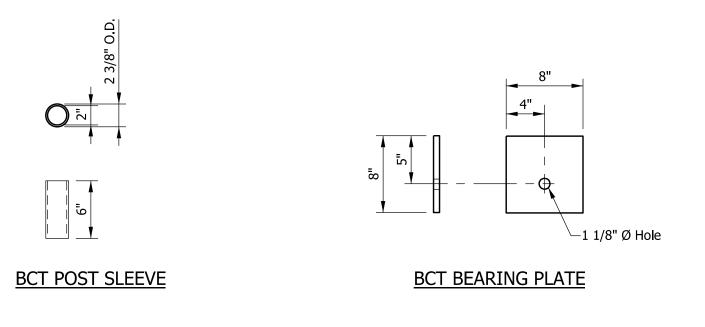
03/20/18

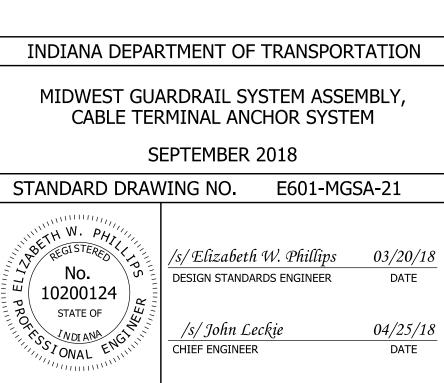
DATE

CHIEF ENGINEER DATE



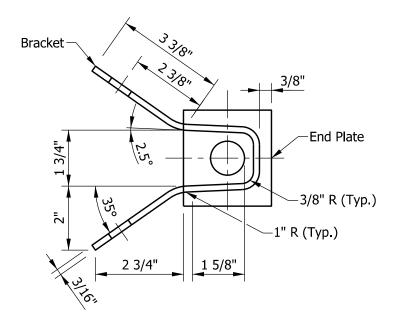
BCT ANCHOR CABLE ASSEMBLY

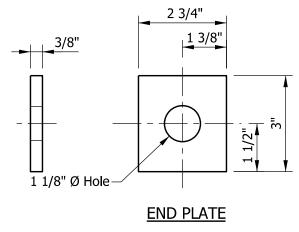


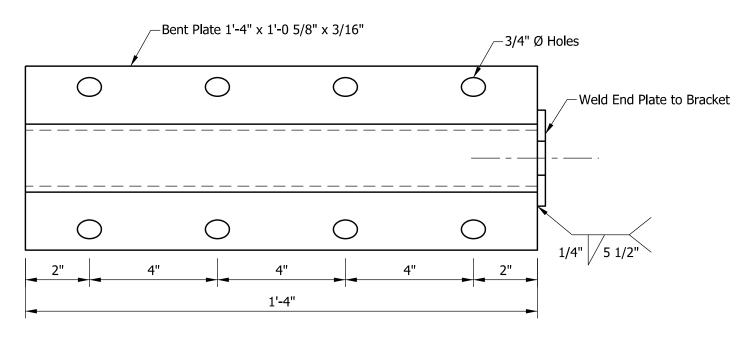


CHIEF ENGINEER

DATE







BRACKET

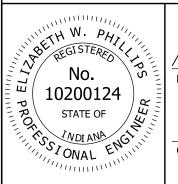
GUARDRAIL ANCHOR BRACKET

INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY, CABLE TERMINAL ANCHOR SYSTEM

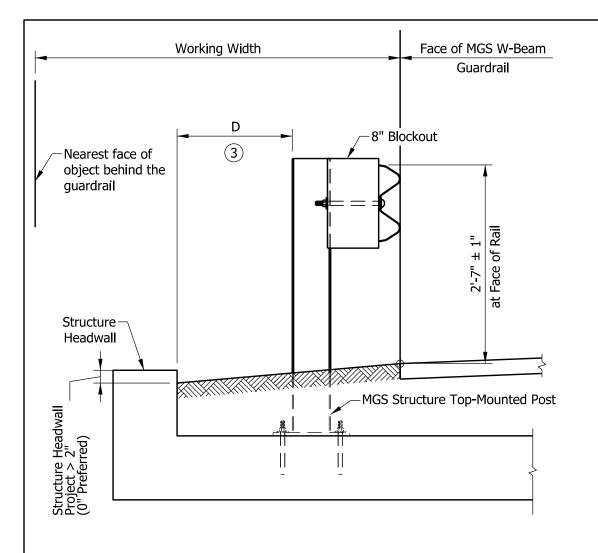
SEPTEMBER 2018

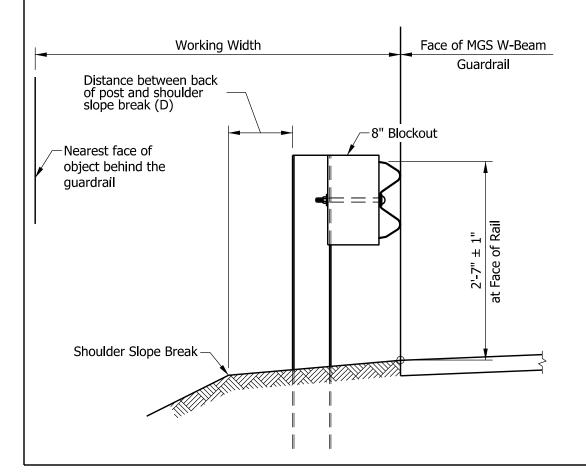
STANDARD DRAWING NO. E 601-MGSA-22



/s/Elizabeth W. Phillips
DESIGN STANDARDS ENGINEER

ARDS ENGINEER DATE





Guardrail Type	Post Spacing	D	Working Width
MGS W-Beam Standard	6'-3"	2 ft	5.0 ft
MGS W-Beam Standard w/Omitted Post	6'-3"	2 ft	5.0 ft
MGS W-Beam Standard	6'-3"	< 2 ft	6.5 ft
MGS W-Beam Half Post Spacing	3'-1 1/2"	2 ft	4.5 ft
MGS W-Beam Quarter Post Spacing	1'-6 3/4"	2 ft	4.0 ft
MGS Long-Span	Varies	4	8.0 ft
MGS Structure Top-Mount Post	6'-3"	1.5 ft ③	4.2 ft

- 1. Guardrail placement shall consider working width.
- 2. Working width assumes an 8-in. blockout. Where a deeper blockout is used, the working width shall be adjusted to include the additional
- (3) Distance between the back of post and inside face of structure headwall.
- (4) See Standard Drawing E 601-MGSA-09 for the distance between front face of MSG Long-Span and inside face of structure headwall.

INDIANA DEPARTMENT OF TRANSPORTATION

MIDWEST GUARDRAIL SYSTEM ASSEMBLY, WORKING WIDTH

SEPTEMBER 2018

E 601-MGSA-23 STANDARD DRAWING NO.



/s/Elizabeth W. Phillips

DESIGN STANDARDS ENGINEER DATE

03/20/18